

Front Center Seat

Base Part Number: Base Part Number: 63100

Removal

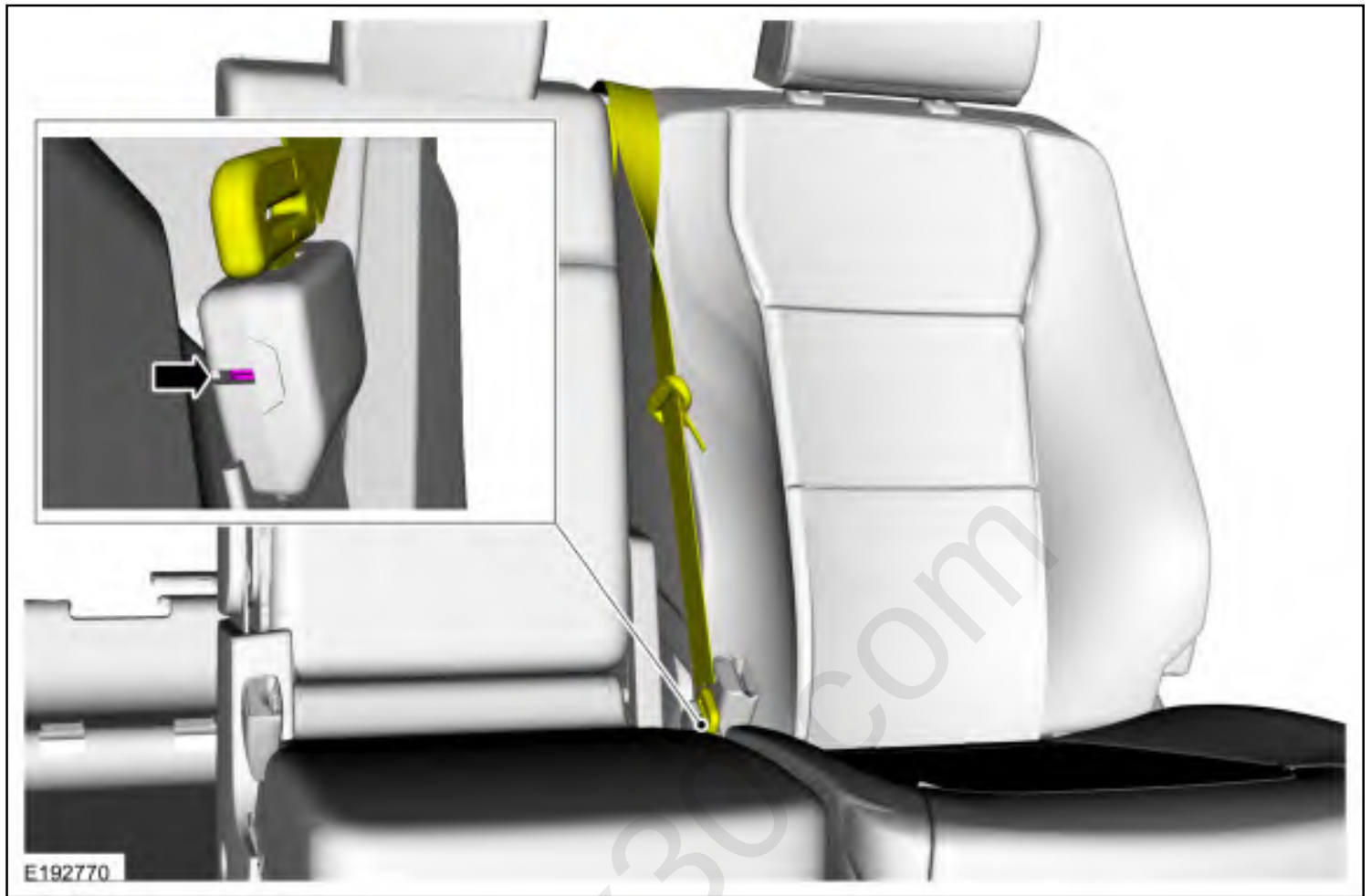
NOTE: Removal steps in this procedure may contain installation details.

1. Position the driver seat to access the seat LH bolts.

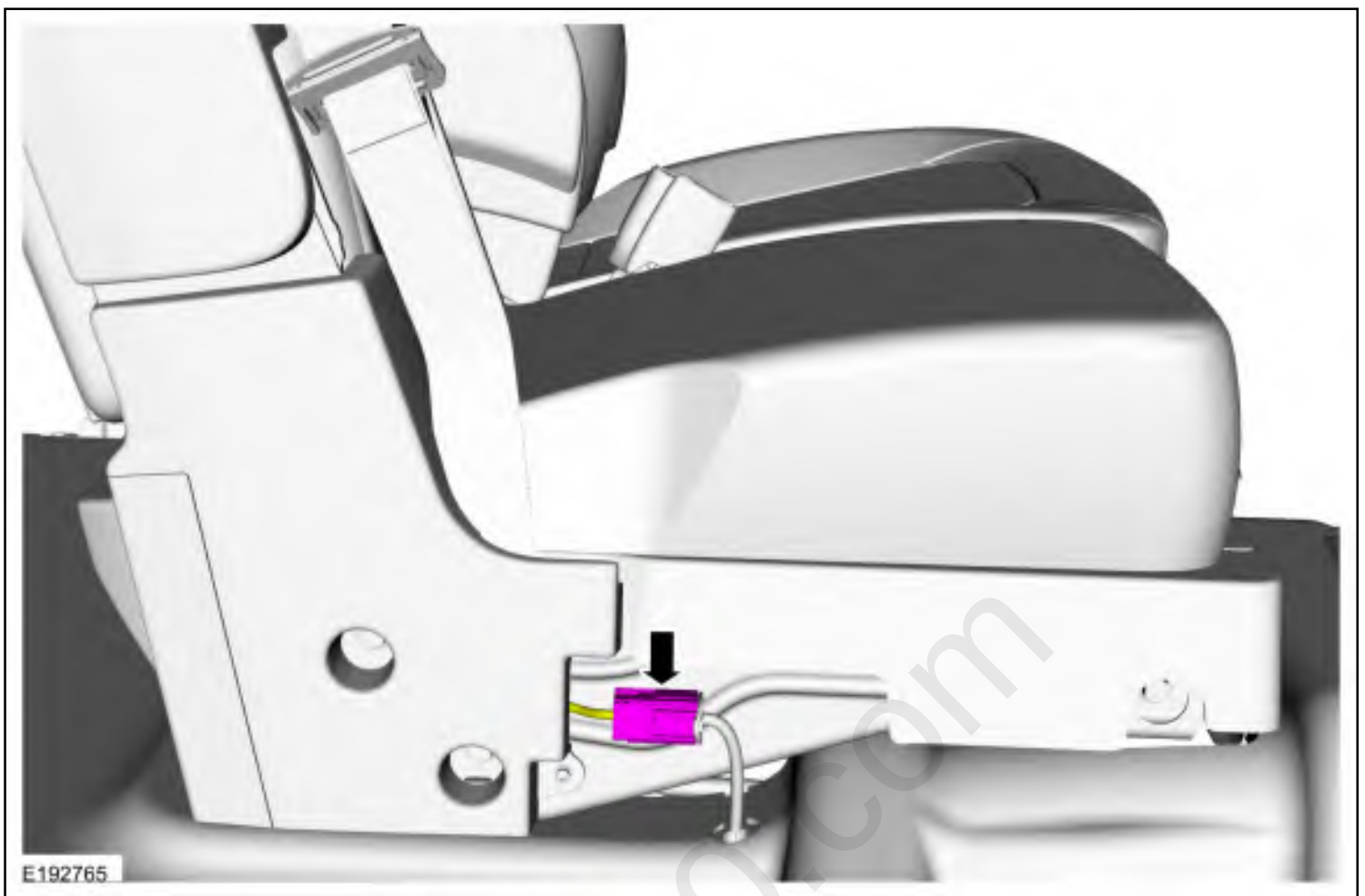


2. Remove the passenger front seat.
Refer to: [Front Seat](#) (501-10A Front Seats, Removal and Installation).

3. If equipped, press the locking tab and disconnect the safety belt from the safety belt anchor.



4. If equipped, disconnect the seat electrical connector.

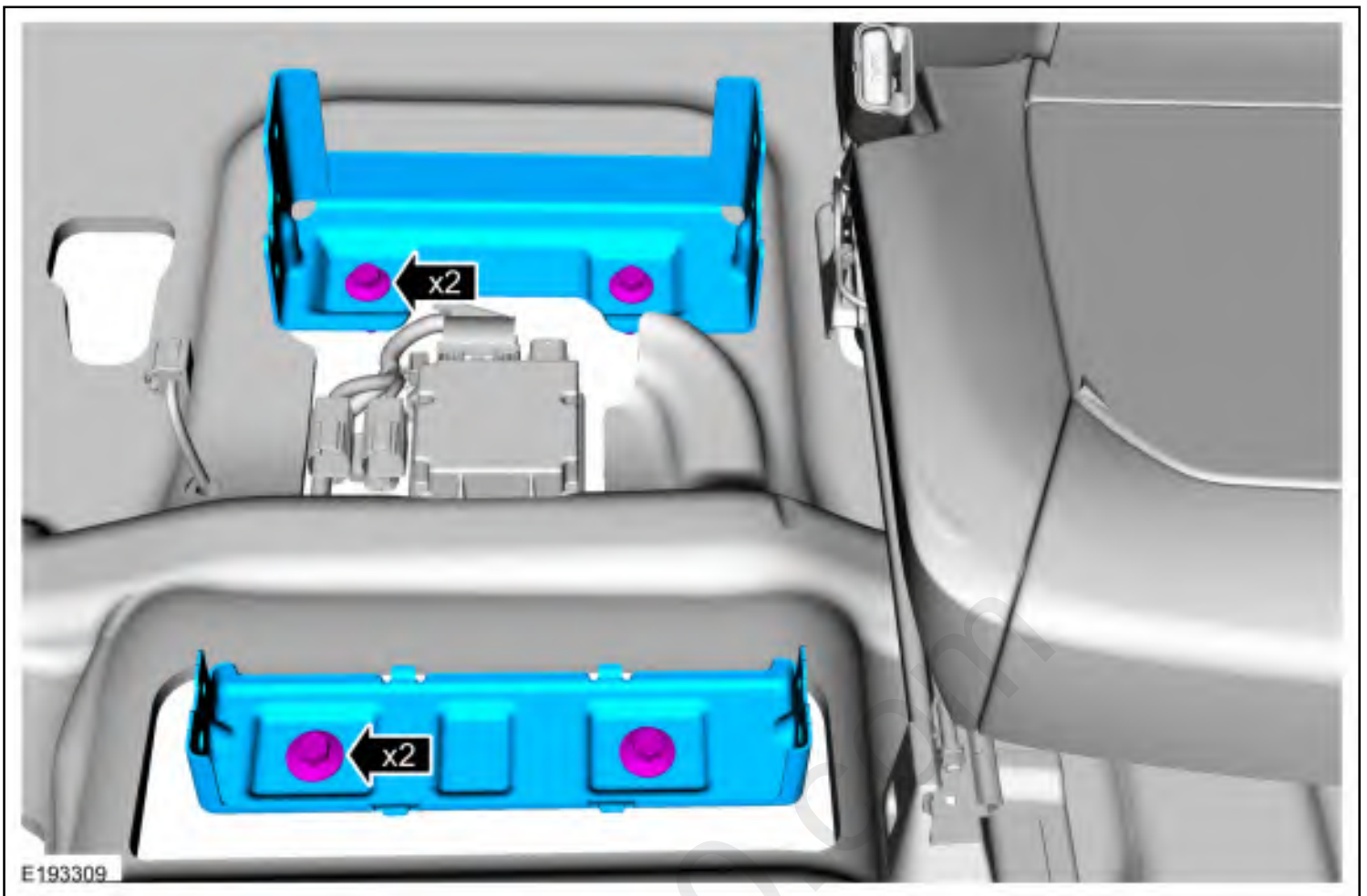


5. **NOTE:** *Follow the unique instructions or graphics for this step in the installation.*

Remove the bolts and the center seat.



6. If required, remove the bolts and the front center seat brackets.
Torque: 41 lb.ft (55 Nm)



Installation

1. To install, reverse the removal procedure.
2. Install the center seat bolts in the following sequence.
 1. Install the RH center bolt.
Torque: 41 lb.ft (55 Nm)
 2. Install the RH rear bolt..
Torque: 41 lb.ft (55 Nm)
 3. Install the RH front bolt.
Torque: 41 lb.ft (55 Nm)
 4. Install the LH rear bolt.
Torque: 41 lb.ft (55 Nm)
 5. Install the LH front bolt.
Torque: 41 lb.ft (55 Nm)

